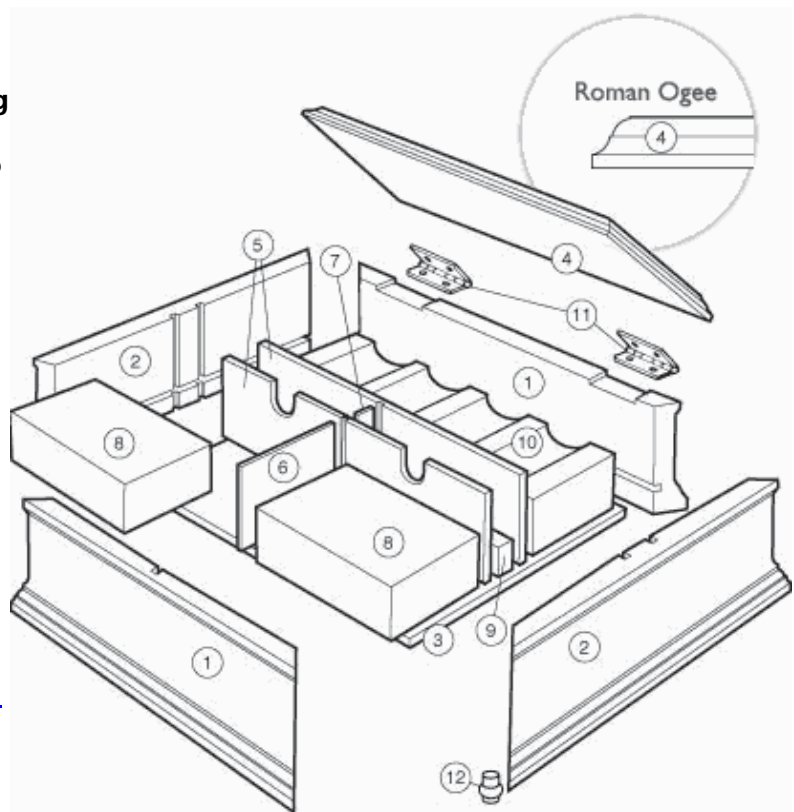


## Poker Chip Box

Rockler's Pre-formed Box Molding makes this project a snap. Plus you can easily modify the plan to be a jewelry or music box.



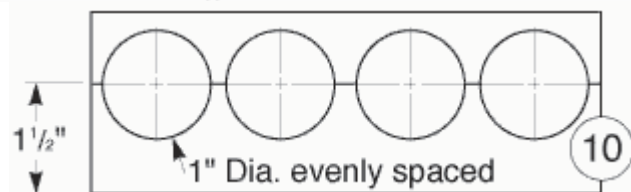
1) Cut the front, back and sides of [4' walnut small box molding](#) to length.

2) Mortise back for [hinges](#). With the lid cut to size mortise for hinges.

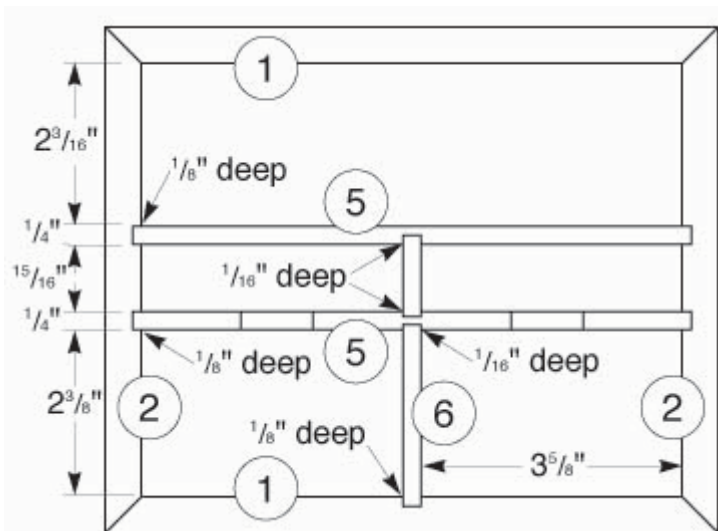
3) Cut dados for holding partitions in the front, sides and long dividers. Note that the dados are cut  $\frac{1}{8}$ " deep in the front and side pieces, and  $\frac{1}{16}$ " deep in the long dividers.

4) Sand internal parts of sides, front, back, partitions and bottom. Test-fit pieces together and hold together with large rubber bands or [web clamps](#). Test-fit blocks and partitions in same manner. [Sand](#) grooves necessary for an easy installation as the partitions will be slid into place after the front, back, sides and bottom are glued together.

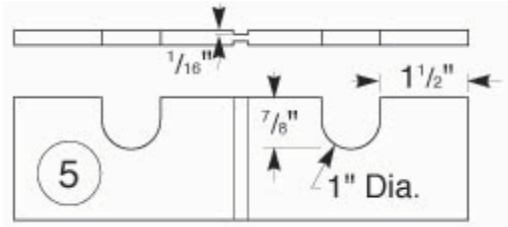
5) Apply an even coat of [wood glue](#) to mitered ends of the front, sides and back. Assemble these pieces around bottom. (**Note:** Do not glue bottom as it is better to let it free-



Drill 1" diameter holes, then cut the block to its finished size.



float so that it can adjust to environmental changes.) Clamp box together with [web clamps](#), rubber bands, etc. until glue dries. Remove excess glue with damp rag while glue is still wet.



Plan requires approx. 35" of molding



**6)** Dividers and blocks can now be inserted into assembled box. These do not need to be glued in but a drop or two of glue can be added to each piece to help keep in place if desired.

**7)** Sand box and lid smooth, and [finish](#) all pieces as desired.

**8)** Fasten [hinges](#) into mortised back piece. Drilling of [pilot holes](#) for screws is recommended. Mark and drill pilot holes and attach hinges to top. Add optional solid brass jewelry box feet for an added touch.

### Material List

- 
- |           |                              |                            |
|-----------|------------------------------|----------------------------|
| <b>1</b>  | Front and Back (1)           | 7/8" x 2-13/16" x 9-3/16"  |
| <b>2</b>  | Sides (2)                    | 7/8" x 2-13/16" x 7-11/16" |
| <b>3</b>  | Bottom (1)                   | 1/4" x 6-3/8" x 7-7/8"     |
| <b>4</b>  | Top (1)                      | 3/4" x 7-5/8" x 9-1/4"     |
| <b>5</b>  | Long Dividers (2)            | 1/4" x 2-1/16" x 7-3/4"    |
| <b>6</b>  | Front Divider (1)            | 1/4" x 2-1/16" x 2-9/16"   |
| <b>7</b>  | Center Divider (1)           | 1/4" x 2-1/16" x 1-1/16"   |
| <b>8</b>  | Card Blocks (2)              | 1-3/16" x 2-3/8" x 3-5/8"  |
| <b>9</b>  | Dice Blocks (2)              | 1-1/16" x 1-5/16" x 3-5/8" |
| <b>10</b> | Chip Block (1)               | 1-1/2" x 2-3/16" x 7-9/16" |
| <b>11</b> | Hinges (2)                   | 1-1/2" Brass               |
| <b>12</b> | Feet (2) ( <i>optional</i> ) | Brass                      |